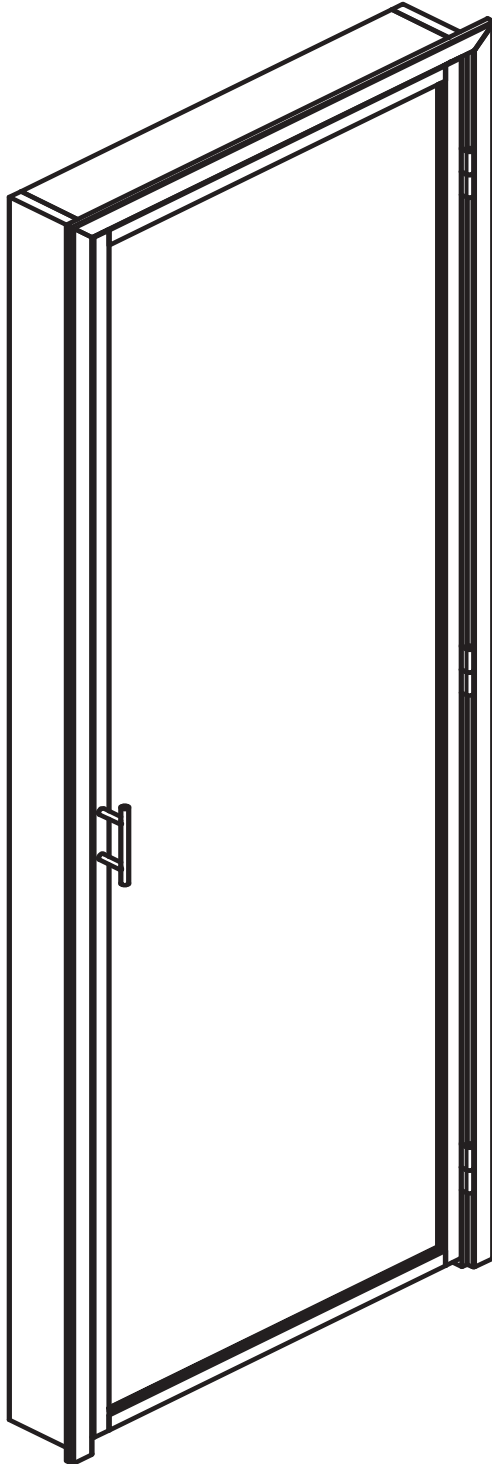


SINGLE DOOR INSTALLATION PROCEDURE - 4175



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BEFORE YOU BEGIN

PLEASE FOLLOW ALL INSTRUCTIONS AND ALWAYS USE PROTECTIVE EYEWEAR WHEN INSTALLING A DOOR SYSTEM. PLEASE READ INSTRUCTIONS COMPLETELY.

Preparation of Opening

Verify that opening is plumb, square and level. Measure the Finished Opening Size (Figure 1); refer to chart below to insure proper fit of Slimfold® unit.

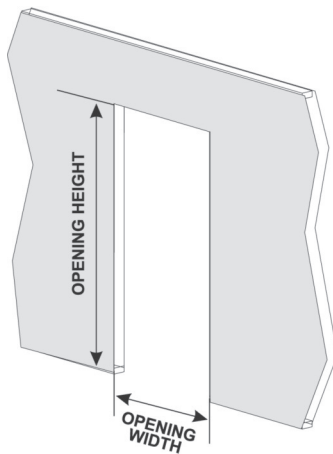


Figure 1

NoNominal Panels	Rough Opening	Rough Width	Rough Height
1	2068	26"	81"
1	2070	26"	85"
1	2468	30"	81"
1	2470	30"	85"
1	2668	32"	81"
1	2670	32"	85"
1	2868	34"	81"
1	2870	34"	85"
1	3068	38"	81"
1	3070	38"	85"

Rough Opening is nominal width + 2" and nominal height +1

INSTALLATION

Step 1

Remove door from packaging. Move to install area; assemble tools & materials.

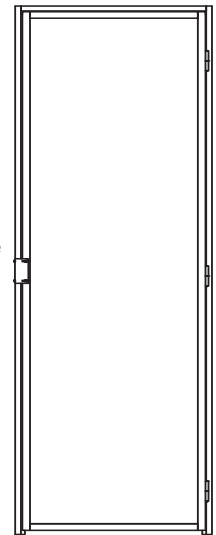
- Safety glasses
- Level
- Tape measure
- Phillips head screwdriver

Step 2

Remove Prehang Material

Remove Prehang clips from strike side of door. Save the screws for use in step 6.

This clip MUST be removed before installation.



Step 3

Install Door System in Opening

Grasp the frame on the sides, lift and tilt toward you (Figure 3). Move the door system into the opening, setting the threshold down first and then tilting the unit up into the opening. Push the door and frame towards the hinge side of the opening. Check hinge jamb to make sure it is plumb and level. Front of door should be flush with opening.

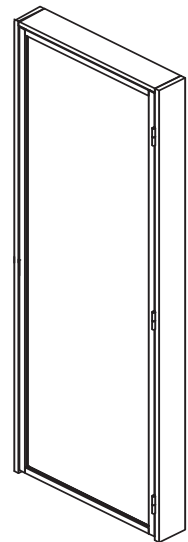


Figure 3

Step 4 Adjust Doors to Opening

Plumb hinge side using level and t-square; make any necessary adjustments to verify squareness/placement of the frame (Figure 4 and 4A). Install door shims as required to maintain squareness/placement of unit in opening.

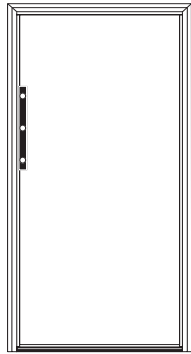


Figure 4

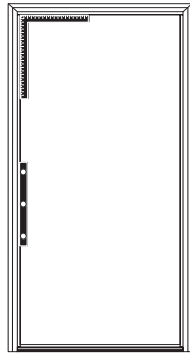


Figure 4A

Step 5 Install Screws

Install four (4) #8 x 2-1/2" jamb attachment screws or suitable alternate fastener in each side jamb. Check for proper fit of the unit (Figure 5).

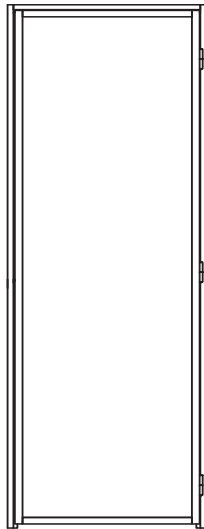


Figure 5

Step 6 Apply trim

Apply wood trim around door. Install adjustable ball tension catch at the top (header jamb) handle side or center (strike jamb) handle side.

**Note, the two screws in prehang clip are used to install the door handle, not the two screws in the hardware bag.*

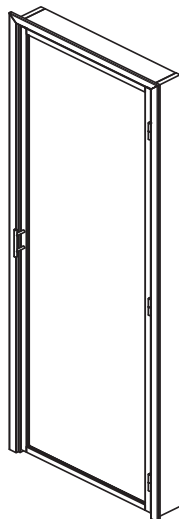


Figure 6

WARRANTY

SLIMFOLD® PRODUCTS LIMITED LIFETIME WARRANTY

Slimfold® Products Division warrants to the purchaser that its products, when utilized for interior door use, will be free from defects in materials and workmanship for the life of the product.

Slimfold® Products manufactured with galvanized steel are additionally warranted against rusting for a period of one (1) year from the date of purchase, provided the finish has not been cut or abraded through the metal. Galvanized steel should be used where air has a high salt content or in locations with high humidity.

This warranty is applicable only when the products covered by it have been installed in accordance with the recommended written installation instructions of Slimfold® Products Division and with established building practices, have been accorded treatment which is considered good practice in the building industry regarding storage and maintenance, and have been subjected only to normal use. Because Slimfold® Products Division cannot control the manner in which its products are handled after leaving its premises, this warranty does not apply to the finish or other damage occurring during shipment. There are no warranties, express or implied, which extend beyond the description on the face hereof, including the implied warranty of merchantability and the implied warranty of fitness for a particular purpose. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply in some cases. In the event the original consumer purchaser of any Slimfold® product believes that the door or any parts thereof covered by this warranty is defective, a letter outlining the alleged defect should be sent postage prepaid to the following address:

**Slimfold® Products Division
PO Box 8577
Dothan, AL 36304-0577**

Any Slimfold® Products part covered by this warranty which, upon inspection by an authorized representative of Slimfold® Products Division, are found by said representative to be defective, will be repaired or replaced at the option of Slimfold® Products Division. The purchase price of the part will be refunded and does not include labor, installation costs, finishing costs, or indirect or consequential damages of any nature. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty bestows certain legal rights, and you may also have other rights which vary from state to state.

CARING FOR YOUR SLIMFOLD DOOR

KEEP TRACK FREE OF DIRT AND PAINT

Steel Bifolds

Clean steel surface with a soft cloth using a mild detergent and water. Do not use harsh cleaners or abrasive.

Mirrors

- Clean mirror surface with clean, warm water or approved glass cleaner. Do not use any acid or alkali cleaners or cleaners with ammonia base. They will attack front surface, edges and backing of glass.
- Use a clean, soft cloth when cleaning to avoid scratching mirror surface.
- Never spray any cleaner directly on to the mirror. Apply to cloth first, then wipe mirror.
- Be sure to dry all edges thoroughly.



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